

P82.62-2154-09

**Illustrated on Model 203.0**

- 1 Wirings, center
- 2 Wirings, left
- 3 Bracket

- A2/71 Amplifier module 1, window antenna
- X1/19 AM/FM antenna module connector

- X1/20 Intermediate frequency antenna module connector
- X1/22 Antenna module supply connector

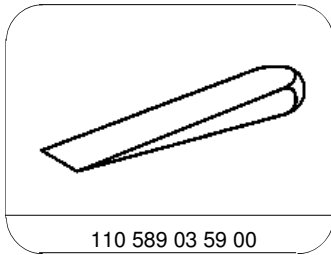
**Modification notes**

16.8.06	Attachment of protective foil added	AR82.62-P-8300-05P
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	Remove/install		
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
1.1	Detach headliner and place down to front	Model 203.0, 209.3 See remove/install headliner: ↓ Model 203.0 Model 209.3	AR68.30-P-4300P AR68.30-P-4300Q
1.2	Remove tailgate window	Type 203.7	AR67.20-P-3550PA
2	Detach AM/FM antenna module connector (X1/19)	Remove from bracket (3) at left C-pillar.	
3	Detach intermediate frequency antenna module connector (X1/20)	Remove from bracket (3) at left C-pillar.	
4	Separate antenna module supply connector (X1/22)	Remove from bracket (3) at left C-pillar.	
5	Unclip center wirings (1)		
6	Remove line		
7	Unclip left wirings (2)		
8	Remove line		
9	Remove antenna amplifier module sealing rail	Type 203.7 <b>Installation:</b> If no sealing rails have been attached to the vehicle, they must be retrofitted.	AR82.62-P-8300-05P
10	Detach amplifier module 1, window antenna (A2/71) from rear window	Carefully heat repair area using hot air gun. Hot air gun, see GOTIS <a href="http://gotis.aftersales.mercedes-benz.com">http://gotis.aftersales.mercedes-benz.com</a> Mounting wedge	*110589035900

		<p><b>i Installation:</b> When gluing on the amplifier module 1, window antenna (A2/71), ensure that it is placed on the rear window immediately after the protective foil on the adhesive pad is pulled off and that it is pressed down for approx. 5 s.</p> <p>Type 203.7</p> <p><b>i Installation:</b> If no sealing rails are installed, a protective foil must be attached in the area of the heat conductor before installing the amplifier module 1, window antenna (A2/71). See: ↓</p> <p>Remove/install antenna amplifier module sealing rail</p>	AR82.62-P-8300-05P
11	Remove adhesive residues from rear window	<p><b>i Installation:</b> Treat the bonding surface on the rear window with activator or a bonding agent.</p> <p>Activator</p> <p>Bonding agent Sika primer 206 G+P</p>	<p>*BR00.45-Z-1023-04A</p> <p>*BR00.45-Z-1019-02A</p>
12	Install in the reverse order		

### Special tools



110 589 03 59 00

Mounting wedge

### Auxiliary repair materials

Number	Designation	Order number
BR00.45-Z-1019-02A	Bonding agent Sika primer 206 G+P	Sika Deutschland GmbH Stuttgarter Strasse 139 72574 Bad Urach Germany Tel. +49 7125 940-761 Fax +49 7125 940-763 www.sika-industry.de
BR00.45-Z-1023-04A	Sika activator	A 005 989 58 71